



CARRY YOUR BEER WITH CONFIDENCE

**INSTRUCTION BOOKLET
FOR
C&W CRATE
No. 24-12 & No. 12-22**

**Thank you for purchasing C&W Crate
cases for your beverage storage.**

*Assembly is required - you will
need a large flat head screwdriver.*

**In addition to this instruction sheet,
an assembly pdf can be viewed at
www.cwcrate.com/videos-and-support/**



**Prior to use, read all assembly instructions and
the important safety information and use
instructions on the back cover of this booklet.
Keep this booklet for reference.**

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PH: 616-245-2728
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PATENT PENDING

NO. 24-12
NO. 12-22



Instructions for Care, Storage and Use

NOTICE: Freezing temperatures.

The case material (polypropylene) may become brittle and may crack if exposed to sustained freezing temperatures (at or below 32 degrees Fahrenheit or 0 degrees Celsius), potentially resulting in damage to property and the box itself.

NOTICE: Cleaning your cases

Clean with mild soap and water when necessary. Some cleaning agents and solvents, including (but not limited to) gasoline and turpentine can cause permanent damage to the case material (polypropylene) and should NOT be used.



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Confirm the following items are in the shipping carton

- Folded brown polypropylene cases. Quantity dependent on quantity ordered.
- Sheets of black polypropylene divider material— Quantity dependent on quantity ordered
- This instruction sheet (pretty obvious on this one)
- Plastic zip lock bags with fastener parts (see below) there will be (8) sets of fasteners for each case ordered.

Step 1 - Sorting the screws

 **Warning! Screw heads and posts present a choking hazard. Keep away from children**

Each case requires eight (8) pair of screw posts sets (we have included a few extra just in case!)
Bag(s) resembles figure 1



Figure 1—bag of screw parts

Sort the content of the bag into screw post sets = (1) screw head + (1) screw post per set
See figure 2 and 3 below



Figure 2—Screw Heads



Figure 3—Screw Posts

Step 2 - Unfold the Cases

Unfold a flat case (figure 4) into a rectangle with the bottom facing up (figure 5)



Figure 4 -
Flat Case

Figure 5
Unfolded
(upside down)



Step 3 - Fold, loosen and assemble the bottom Flaps

The bottom of the case is designed so the larger panels fit on the outside of the shorter panels—see figures 6 and 7

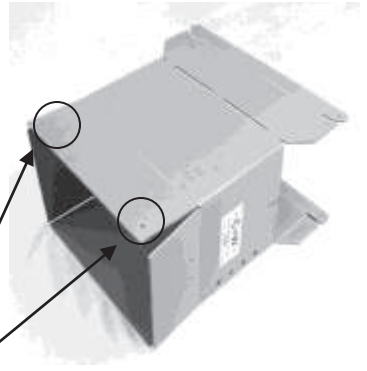


Figure 6
Showing the longer bottom panels
(holes are at outer edge)

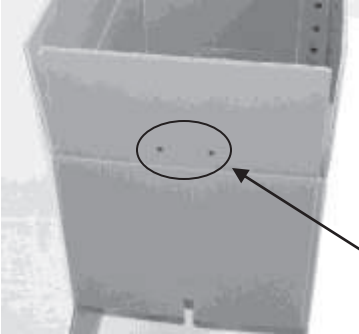


Figure 7
Showing the shorter bottom panels
(holes are at inner Folding edge)

Fold and unfold all of these panels repeatedly to make the material easier to work with.

Insert (2) screw posts (the ones with the holes) into the holes at the bottom of each of the shorter panels (figure 7) The flat end of the screw post will face the inside of the case (figure 8)

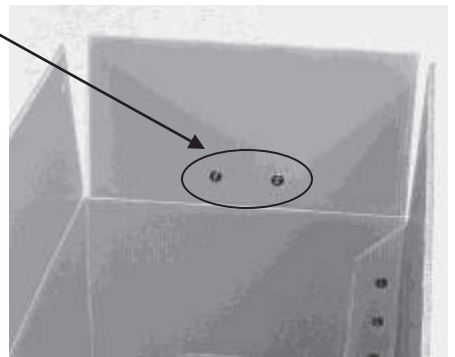


Figure 8 - viewing box from inside

Step 3 continued

Place (4) screw heads and a large flat head screwdriver close to the case.
Fold the end panels (both shorter panels) into the case and hold in place with one arm (see figure 9)



Figure 9
Fold short bottom panels in first and hold in place with one arm

Next, fold one of the long panels over the shorter panels (see figure 10 below) Grasp both the long and the short panel with one hand and insert screw head into hole and align with screw posts (see figure 11 below)

NOTE: THIS CAN BE A LITTLE DIFFICULT — THIS CASE HAS BEEN MANUFACTURED TO PRECISE SPECIFICATIONS AND THE TOLERANCES ARE VERY CLOSE.

Because of the nature of the plastic it will “push back” and resist positioning. Be assured, this is normal and it will fit properly but may take a little extra time and effort and maybe a beer break!



Figure 10



Figure 11



Figure 12

Repeat this procedure for all 4 of the bottom panel screws
Tighten all with the screwdriver just until you see the plastic start to give inward—make certain they are snug but **do not over tighten**
(See figure 12 above)

Step 4 - Assemble the Lids

Rotate the case so the top is right side up. Grasp the short 1-1/2"flaps (long flap running along the top) on each lid and bend inward several times — this helps make assembly easier.

Insert the remaining 4 screw posts into the lower holes of each of the corners of the lid. Again, flat side of screw post toward the inside of the box. (see figure 13)

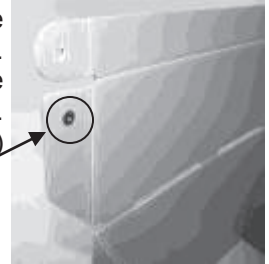


Figure 13



Fold the flap with the screw post into the case, then fold the rounded end over the flap with the screw post, align the holes and place a screw head in the holes and tighten - again, don't over tighten but make sure the screws are snug (see figure 14 and 15)

**Repeat until all 4 corners
Are assembled (see figure 16)**



Figure 15



Figure 16

When the lids are assembled correctly the long outside flaps will be slightly bowed. (see figure 16)

This is correct—it helps keep the lids closed.

Once the case is completely assembled you can close the lid — you will have to work with the lid a little to get it to close due to the nature of the material, however over time it will become easier as the material breaks in.

Step 5 - Assemble the Dividers

The last step is to assemble the dividers
Each of the black sheets has the necessary parts for
(1) set of dividers for each of your cases.

Each sheet has (8) pieces; (5) short pieces and (3)
long pieces (figure 17) — punch them out (1) sheet at
a time and assemble as follows.

**Note: all of the materials are recyclable
Polypropylene— the recycle number is 5**

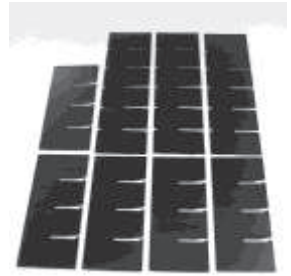


Figure 17

Next, take one long piece with slots
facing up and insert one short
piece as shown in figure 18



Figure 18



Insert the two remaining long
pieces into the short piece
as shown in figure 19.

Figure 19

Insert the remaining (4) short pieces
into the open slot of the long
pieces as shown in figure 20

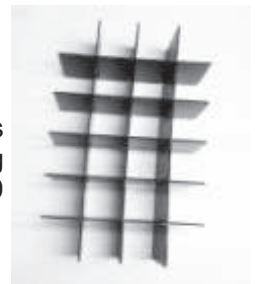


Figure 20



Insert dividers into completed
cases, push in the handles and
your dividers will remain in the
case even if turned upside down.

Important Safety Information



- **Stacked crates may create a toppling hazard, potentially resulting in serious injury, death, and damage to property.**
- **This crate product is not designed for the storage of hazardous materials. Storage of hazardous materials may result in serious injury, death, and damage to property.**
- **This crate product may collapse or be damaged if stood or sat upon or loaded with very heavy objects, potentially resulting in serious injury, death, and damage to property.**



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